

Service Manual



ORDER NO.
RRV1073

The chapter 1 of this Service Manual will not be reprinted. On your additional orders, we may supply only the chapter 2. For the chapter 1, please make copies and attach to the chapter 2 at your side if necessary.

MULTI-PLAY COMPACT DISC PLAYER **PD-J325M**

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

| Type | Model | Power Requirement | The voltage can be converted by the following method. |
|------|----------|---------------------------|---|
| | PD-J325M | | |
| SD | ○ | AC110V/120—127V/220V/240V | With the voltage selector |

• **This product is a system(s) component.**

This product does not function properly when independent; to avoid malfunctions, be sure to connect it to the prescribed system component(s), otherwise damage may result.

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CHAPTER 1


1.1 SAFETY INFORMATION

VARO!
AVATTAESSA JA SUOJALUKITUS
OHITETTAESSA OLET ALTTIINA
NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.
ÄLÄ KATSO SÄTEESEEN.



LASER
Kuva 1
Lasersäteilyn
varoituserkki

WARNING!
DEVICE INCLUDES LASER DIODE WHICH
EMITS INVISIBLE INFRARED RADIATION
WHICH IS DANGEROUS TO EYES. THERE IS
A WARNING SIGN ACCORDING TO PICTURE
1 INSIDE THE DEVICE CLOSE TO THE LASER
DIODE.



LASER
Picture 1
Warning sign for
laser radiation

ADVERSEL:
USYNLIG LASERSTRÅLING VED ÅBNING
NÅR SIKKERHEDSAFBRYDERE ER UDE AF
FUNKTION UNDGA UDSAETTELSE FOR
STRÅLING.

IMPORTANT
THIS PIONEER APPARATUS CONTAINS
LASER OF CLASS 1.
SERVICING OPERATION OF THE APPARATUS
SHOULD BE DONE BY A SPECIALLY
INSTRUCTED PERSON.

VARNING!
OSYNLIG LASERSTRÅLNING NÅR DENNA
DEL ÄR ÖPPNAD OCH SPÄRREN
ÄR URKOPPLAD. BETRAKTA EJ STRÅLEN.

LASER DIODE CHARACTERISTICS
MAXIMUM OUTPUT POWER: 5 mw
WAVELENGTH: 780-785 nm

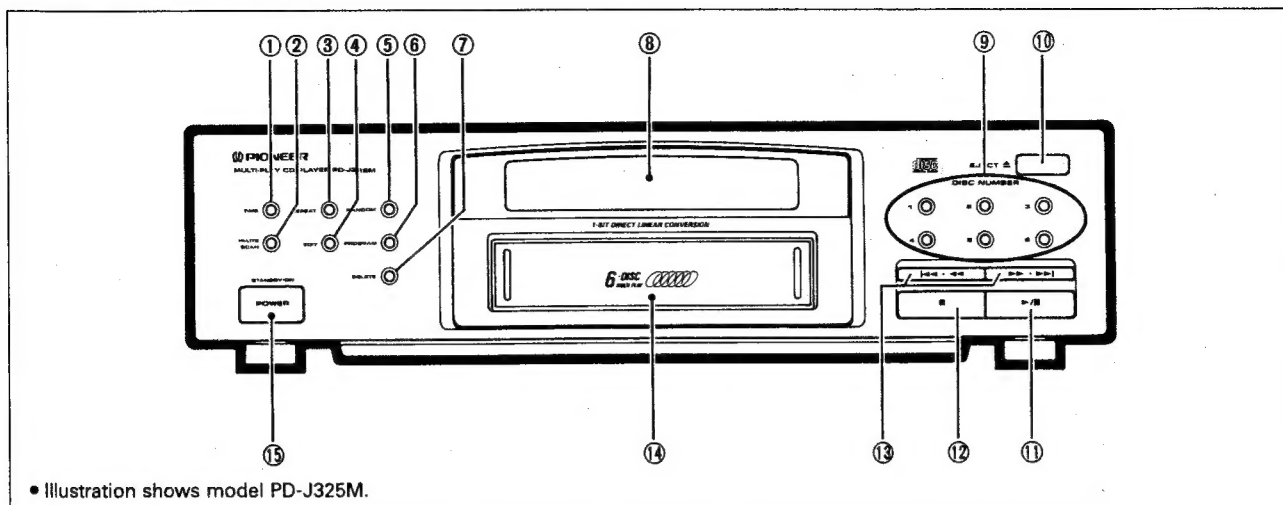
Additional Laser Caution

- Laser Interlock Mechanism**
The ON/OFF (ON : low level, OFF : high level) status of the LPS1 (S601) and LPS2 (S602) switches for detecting the loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when both switches LPS1 and LPS2 are not ON (low level) (clamped state).
Thus, interlock will no longer function if switches LPS1 (S601) and LPS2 (S602) are deliberately shorted.
The interlock also does not operate in the test mode*. Laser diode oscillation will continue, if pin 1 of M51593FP (IC101) on the preamplifier board loaded on pick up assembly are connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).
- When the cover is opened with the servo mechanism block removed to be turned over, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

92M1

* : Refer to page 1—6.

1.2 PANEL FACILITIES



① TIME button

This button selects the display mode of the indicator panel. When the button is pressed during CD playback, the indication changes from TIME, REMAIN, to TOTAL in that order. (For details concerning the display contents, refer to the DISPLAY SECTION.)

② HI-LITE SCAN (disc/track) button

DISC SCAN: Press this button during stop mode to play back a 10-second passage positioned one minute after the beginning of the first track for each disc contained in the magazine in the order of disc 1 through disc 6.

TRACK SCAN: Press the button during DISC SCAN to play back a 10-second passage positioned one minute after the beginning of each track in sequence for each disc contained in the magazine in the order of disc 1 through disc 6.

③ REPEAT button

Press this button for repeat playback.

④ EDIT button

When using with the STEREO DOUBLE CASSETTE DECK AMPLIFIER (DC-J121/DC-J221):

With this button you can automatically record (edit) from a CD to match the length of the tape. For more details, see the operating instructions supplied with the cassette deck amplifier.

When using with an ordinary audio system (PD-J325M only)

⑤ RANDOM button

Press to begin random playback.

⑥ PROGRAM button

Use to program a sequence of tracks.

⑦ DELETE button

Pressing this button and then selecting the discs with DISC NUMBER buttons (1 through 6) or selecting the tracks with Manual/Track search button will result in the selected discs and tracks not being played even when Play/Pause button is pressed.

⑧ Display

⑨ DISC NUMBER buttons (1—6)

Use to select disc numbers for playback or programming.

⑩ EJECT button (▲)

Press to eject a magazine. When pressed, any magazine inside is expelled forward.

⑪ Play/Pause button (▶/⏸)

When the CD player is paused or stopped, press to resume play or begin play.

If pressed during play, this temporarily interrupts play.

⑫ Stop button (■)

Press to stop playback. Press to clear a program.

⑬ Manual/Track search button (◀◀ · ◀, ▶, ▶▶ · ▶▶▶)

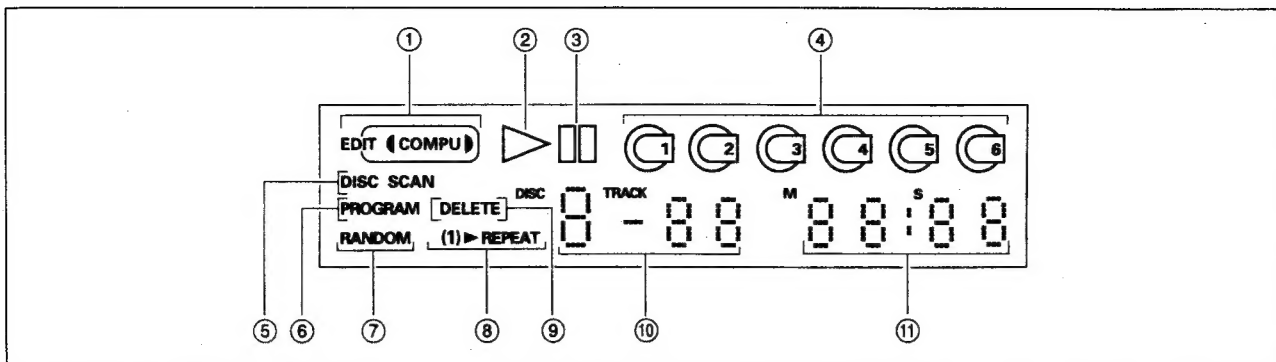
To perform track search in normal playback, programmed playback or pause mode.

You can advance to the next track or go back to the previous one by pressing this button. The fast forward or fast reverse function will be activated by holding down this button.

⑭ Magazine insertion slot door

⑮ POWER switch (STANDBY/ON)

Press to turn power to the unit ON and STANDBY.



DISPLAY SECTION

- ① Pressing EDIT button to ON will cause half-circle mark ◐ on either side of the [COMPU] indicator to light.
- ② Lights during playback.
- ③ Lights during pause mode, when playback is temporarily interrupted.
- ④ If a nonexistent disc is searched for, the corresponding disc symbol will not light up.
- ⑤ The [DISC SCAN] indicator blinks during disc scan and the [SCAN] indicator blinks during track scan.
- ⑥ Lights after programming (after program has been memorized).
- ⑦ Lights during random playback.
- ⑧ Lights during repeat playback.
- ⑨ Lights during the Delete program.
- ⑩ **DISC** : Indicates disc number (1—6) during playback or search.
- TRACK** : Indicates track number (01—99) during playback or search.

⑪ Display change

Changes when TIME button is pressed during CD playback.

TIME : Displays the track number of the track being played (TRACK) and the elapsed time (minutes and seconds).

REMAIN : Displays the remaining time on the track being played.

When the TIME button is pressed again, the remaining time on the disc being played will be displayed.

During program play, random play, delete or delete random play operations, the DISC REMAIN display will not be shown. Also, track numbers beyond 24 will not be indicated on the REMAIN display.

TOTAL : Displays the total number of tracks on the disc (TRACK) and the overall playback time of the disc. During playback, the display goes on for about 5 seconds before changing to the TIME display.

During programmed play, the TOTAL display will indicate the total number of tracks programmed (the total program time will not be displayed).


1.3 SPECIFICATIONS

| | |
|---|---|
| Type | Compact disc digital audio system |
| Discs used | Compact disc |
| Frequency response | 4 Hz to 20 kHz |
| Number of channels | 2 channels (stereo) |
| Power requirements (PD-J325M only) | |
| | AC 110/120-127/220/240 V (Switchable), 50/60 Hz |
| Power consumption (PD-J325M only) | 12 W |
| Operating temperature | +5°C - +35°C |
| Dimensions | |
| PD-J325M | 360 (W) x 90 (H) x 331 (D) mm |
| PD-J225M | 360 (W) x 90 (H) x 325 (D) mm |
| Weight | 3.7 kg |

Accessories

| | |
|------------------------------------|---|
| Six-compact disc magazine | 1 |
| Output cable (PD-J325M only) | 1 |
| Operating Instructions | 1 |

- The specifications and design of this product are subject to change without notice, due to improvements.

The Magazine Type Multi-Play CD Players with  mark and the Magazines with the same mark are compatible for 5-inch (12 cm) discs.

1.4 ADJUSTMENTS

1.4.1 Adjustment Methods

If a disc player is adjusted incorrectly or inadequately, it may malfunction or not work at all even though there is nothing at all wrong with the pickup or the circuitry. Adjust correctly following the adjustment procedure.

● Adjustment Items/Verification Items and Order

If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in steps 1 – 4, the pickup block may be defective.

| Step | Item | Test Point | Adjustment Location |
|------|--|---|---|
| 1 | Focus offset verification | TP1, Pin 6 (FCS. ERR) | None |
| 2 | Tracking error balance verification | TP1, Pin 2 (TRK. ERR) | None |
| 3 | Pickup radial/tangential direction tilt adjustment | TP1, Pin 1 (RF) | Radial tilt adjustment screw, Tangential tilt adjustment screw |
| 4 | RF level verification | TP1, Pin 1 (RF) | None |
| 5 | Focus servo loop gain adjustment | TP1, Pin 5 (FCS. IN) TP1, Pin 6 (FCS. ERR) | VR152 (FCS. GAN) |
| 6 | Tracking servo loop gain adjustment | TP1, Pin 3 (TRK. IN) TP1, Pin 2 (TRK. ERR) | VR151 (TRK. GAN) |

● Abbreviation table

| | |
|----------|-----------------|
| FCS. ERR | :Focus Error |
| TRK. ERR | :Tracking Error |
| FCS GAN | :Focus Gain |
| TRK GAN | :Tracking Gain |
| FCS. IN | :Focus In |
| TRK. IN | :Tracking In |

● Measuring Instruments and Tools

1. Dual trace oscilloscope (10:1 probe)
2. Low-frequency oscillator
3. Test disc (YEDS-7)
4. Low pass filter ($39\text{k}\Omega$ $\pm 0.001\ \mu\text{F}$)
5. Resistor (100 k Ω)
6. Standard tools

● Test Point and Adjustment Variable Resistor Positions

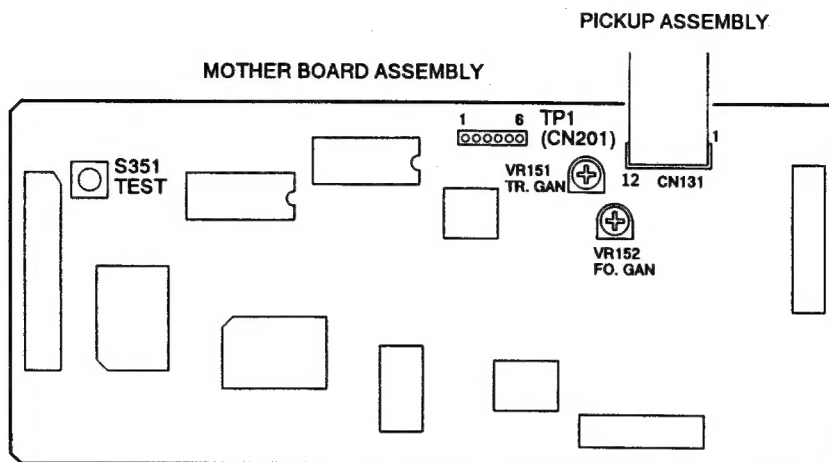


Figure 1. Adjustment Locations

● Notes

1. Use a 10:1 probe for the oscilloscope.
2. All the knob positions (settings) for the oscilloscope in the adjustment procedures are for when a 10:1 probe is used.

● Test Mode

These models have a test mode so that the adjustments and checks required for service can be carried out easily. When these models are in test mode, the keys on the front panel work differently from normal. Adjustments and checks can be carried out by operating these keys with the correct procedure. For these models, all adjustments are carried out in test mode.

[Setting these models to test mode]

How to set this model into test mode.

1. Turn off the power switch.
2. Press the TEST mode switch (S351). (See Figure 1.)
3. Turn on the power switch.

When the test mode is set correctly, the display is different from what it usually is when the power is turned on. If the display is still the same as usual, test mode has not been set correctly, so repeat Steps 1 – 3.







[Release from test mode]

Here is the procedure for releasing the test mode:

1. Press the STOP key and stop all operations.
2. Turn off the power switch on the front panel.

[Operations of the keys in test mode]

| Code | Key Name | Function In Test Mode | Explanation |
|------|------------------|---------------------------|---|
| | PGM (PROGRAM) | Focus servo close | <p>The laser diode is lit up and the focus actuator is lifted up, then lowered slowly and the focus servo is closed at the point where the objective lens is focused on the disc. With the player in this state, if you lightly rotate the stopped disc by hand, you can hear the sound the focus servo.</p> <p>If you can hear this sound, the focus servo is operating correctly. If you press this key with no disc mounted, the laser diode lights up, the focus actuator is pulled up, then the actuator is lowered and raised three times and returned to its original position.</p> |
| ▶/ | PLAY/PAUSE | Spindle servo ON | <p>Starts the spindle motor in the clockwise direction and when the disc rotation reaches the prescribed speed (about 500 rpm at the inner periphery), sets the spindle servo in a closed loop.</p> <p>Be careful. Pressing this key when there is no disc mounted makes the spindle motor run at the maximum speed.</p> <p>If the focus servo does not go correctly into a closed loop or the laser light shines on the mirror section at the outermost periphery of the disc, the same symptom is occurred.</p> |
| ▶/ | PLAY/PAUSE | Tracking servo close/open | <p>Pressing this key when the focus servo and spindle servo are operating correctly in closed loops puts the tracking servo into a closed loop, displays the track number being played back and the elapsed time on the front panel, and outputs the playback signal.</p> <p>If the elapsed time is not displayed or not counted correctly or the audio is not played back correctly, it may be that the laser is shining on the section with no sound recorded at the outer edge of the disc, that something is out of adjustment, or that there is some other problem.</p> <p>This key is a toggle key and open/close the tracking servo alternately. This key has no effect if no disc is mounted.</p> |

| Code | Key Name | Function In Test Mode | Explanation |
|--|-----------------------------------|--------------------------------|--|
|   | MANUAL/ TRACK SEARCH REV | Carriage reverse (inwards) | Moves the pickup position toward the inner diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation. |
|   | MANUAL/ TRACK SEARCH FWD | Carriage forward (outwards) | Moves the pickup position toward the outer diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation. |
|  | STOP | Stop | Initializes and the disc rotation stops. The pickup and disc remain where they are when this key is pressed. |
|  | EJECT | CD magazine eject | Stores Disc 1 in the CD magazine, then ejects the CD magazine. However, even though the CD magazine is ejected, the pickup does not return to the park position. Even if the CD magazine is mounted again, the pickup remains where it is. |

Note : When inserting the magazine, disc 1 of the magazine is loaded automatically.

[How to play back a disc in test mode]

In test mode, since the servos operate independently, playing back a disc requires that you operate the keys in the correct order to close the servos.

Here is the key operation sequence for playing back a disc in test mode.

PGM(PROGRAM) Lights up the laser diode and closes the focus servo.



PLAY/PAUSE ►/|| Starts the spindle motor and closes the spindle servo.



PLAY/PAUSE ►/|| Closes the tracking servo.

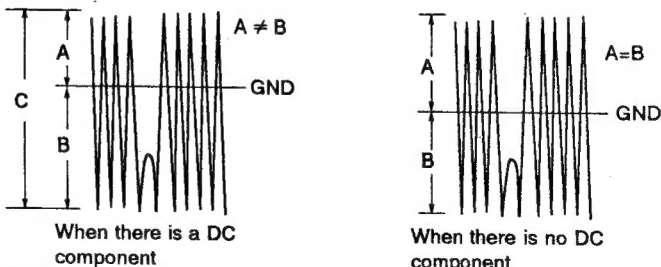
Wait at least 2-3 seconds between each of these operations.

1. Focus Offset Verification

| | | | |
|--|--|---|---|
| ● Objective | Verify the DC offset for the focus error amp. | | |
| ● Symptom when out of adjustment | The model does not focus in and the RF signal is dirty. | | |
| ● Measurement instrument connections | Connect the oscilloscope to TP1, Pin 6 (FCS. ERR) [Settings] 5 mV/division 10 ms/division DC mode | ● Player state ● Adjustment location ● Disc | Test mode, stopped (just the Power switch on) None None needed |
| [Procedure] Verify the DC voltage at TP1, Pin 6 (FCS. ERR) is 0 ± 50 mV. | | | |

Note : If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in adjustment items 1 – 4, the pickup block may be defective.

2. Tracking Error Balance Verification

| | | | |
|--|---|--|--|
| ● Objective | To verify that there is no variation in the sensitivity of the tracking photo diode. | | |
| ● Symptom when out of adjustment | Play does not start or track search is impossible. | | |
| ● Measurement instrument connections | Connect the oscilloscope to TP1, Pin 2 (TRK. ERR). This connection may be via a low pass filter. [Settings] 50 mV/division 5 ms/division DC mode | ● Player state ● Adjustment location ● Disc | Test mode, focus and spindle servos closed and tracking servo open None YEDS-7 |
| [Procedure] 1. Move the pickup to midway across the disc (R=35mm) with the MANUAL/TRACK SEARCH FWD ►► or REV ◄◄ key. 2. Press the PGM (PROGRAM) key, then the PLAY/PAUSE ►/ key in that order to close the focus servo then the spindle servo. 3. Line up the bright line (ground) at the center of the oscilloscope screen and put the oscilloscope into DC mode. 4. Supposing that the positive amplitude of the tracking error signal at TP1, pin 2 (TRK ERR) is (A) and the negative amplitude is (B), the following expression is satisfied. | | | |
| When $A \geq B$, $\frac{A-B}{C} \times \frac{1}{2} \leq 0.1$ When $A < B$, $\frac{B-A}{C} \times \frac{1}{2} \leq 0.1$ | |  <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>When there is a DC component</p> </div> <div style="text-align: center;"> <p>When there is no DC component</p> </div> </div> | |

3. Pickup Radial/Tangential Tilt Adjustment

| | | | |
|--------------------------------------|---|---|---|
| ● Objective | To adjust the angle of the pickup relative to the disc so that the laser beams are shone straight down into the disc for the best read out of the RF signals. | | |
| ● Symptom when out of adjustment | Sound broken; some discs can be played but not others. | | |
| ● Measurement instrument connections | Connect the oscilloscope to TP1, Pin 1 (RF). [Settings] 20 mV/division 200 ns/division AC mode | ● Player state ● Adjustment location ● Disc | Test mode, play Pickup radial tilt adjustment screw and tangential tilt adjustment screw YEDS-7 |

[Procedure]

1. Press the MANUAL/TRACK SEARCH FWD $\blacktriangleright \blacktriangleright$ or REV $\blacktriangleleft \blacktriangleleft$ key to move the pickup to halfway across the disc (R=35mm).
Press the PGM (PROGRAM) key, the PLAY/PAUSE $\blacktriangleright / \parallel$ key twice in that order to close the respective servos and put the player into play mode.
 2. First, adjust the radial tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly.
 3. Next, adjust the tangential tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly (Figure 3).
 4. Adjust the radial tilt adjustment screw and the tangential tilt adjustment screw again so that the eye pattern can be seen the most clearly. As necessary, adjust the two screws alternately so that the eye pattern can be seen the most clearly.
 5. When the adjustment is completed, lock the radial and tangential adjustment screw.
- Note:**Radial and tangential mean the directions relative to the disc shown in Figure 2.

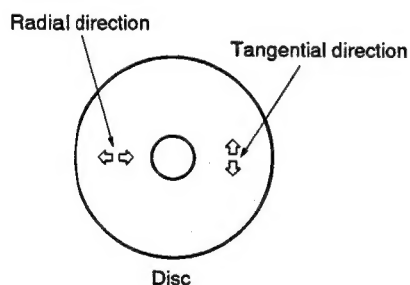
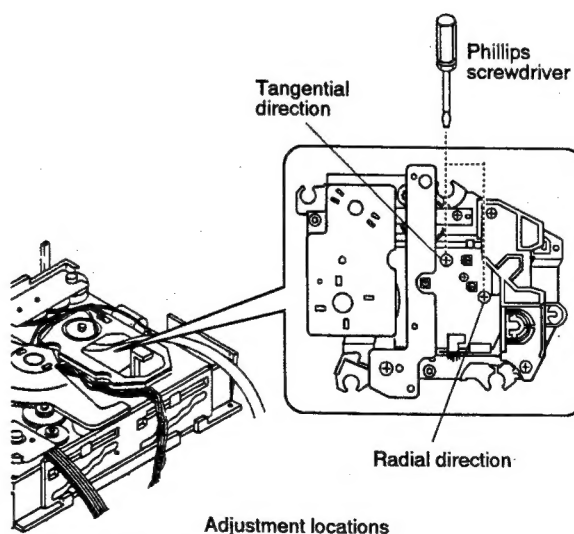
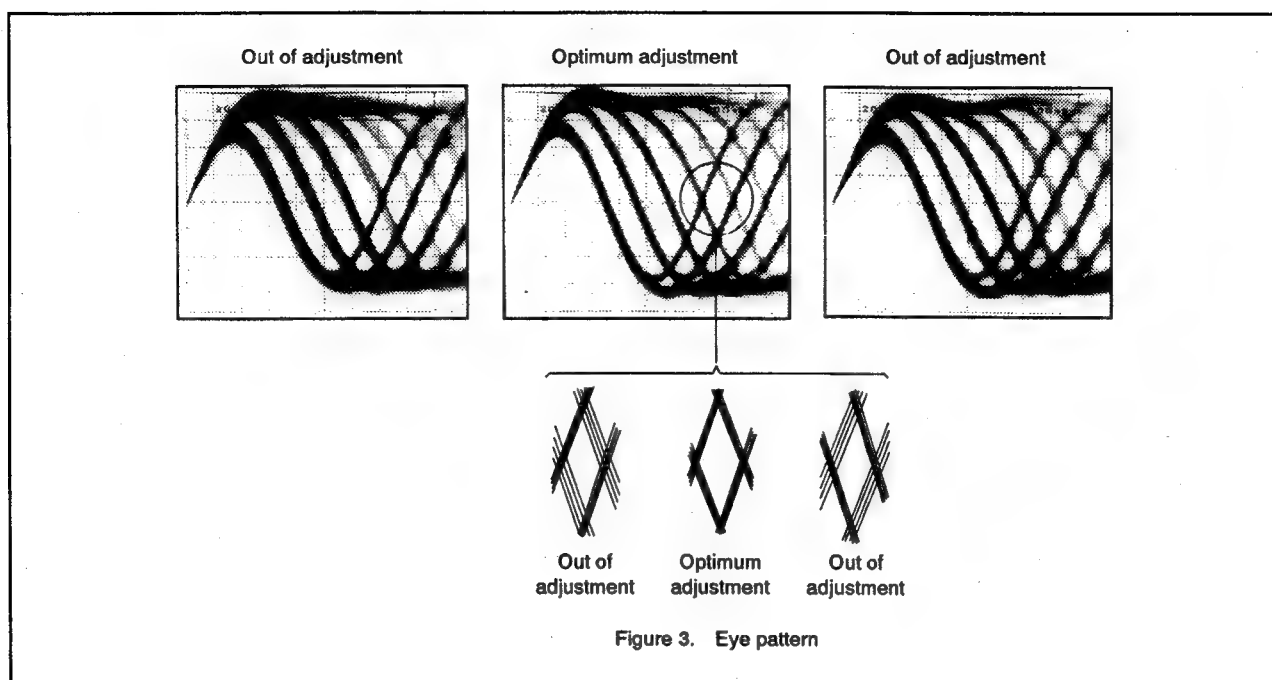


Figure 2





4. RF Level Verification

| | | | |
|--|--|-----------------------|-----------------|
| ● Objective | To verify the playback RF signal amplitude | | |
| ● Symptom when out of adjustment | No play or no search | | |
| ● Measurement instrument connections | Connect the oscilloscope to TP1, Pin 1 (RF). | ● Player state | Test mode, play |
| | [Settings] 50 mV/division 10 ms/division AC mode | ● Adjustment location | None |
| | | ● Disc | YEDS-7 |
| [Procedure] <ol style="list-style-type: none"> 1. Move the pickup to midway across the disc (R=35mm) with the MANUAL/TRACK SEARCH FWD ►► or REV ◄◄ key, then press the PGM (PROGRAM) key, the PLAY/PAUSE ►/ key twice in that order to close the respective servos and put the player into play mode. 2. Verify the RF signal amplitude is $1.2\text{V}_{\text{p-p}} \pm 0.2\text{V}$. | | | |

5. Focus Servo Loop Gain Adjustment

| | | | |
|--------------------------------------|---|-----------------------|------------------|
| ● Objective | To optimize the focus servo loop gain. | | |
| ● Symptom when out of adjustment | Playback does not start or focus actuator noisy. | | |
| ● Measurement instrument connections | See figure 4. | ● Player state | Test mode, play |
| | [Settings] | ● Adjustment location | VR152 (FCS. GAN) |
| | CH1 CH2 20 mV/division 5 mV/division X-Y mode | ● Disc | YEDS-7 |

[Procedure]

1. Set the AF generator output to 1.2 kHz and 1 Vp-p.
2. Press the MANUAL/TRACK SEARCH FWD ►► or REV ◀◀ key to move the pickup to halfway across the disc (R=35mm), then press the PGM (PROGRAM) key, the PLAY/PAUSE ►/|| key twice in that order to close the corresponding servos and put the player into play mode.
3. Adjust VR152 (FCS. GAN) so that the Lissajous waveform is symmetrical about the X axis and the Y axis.

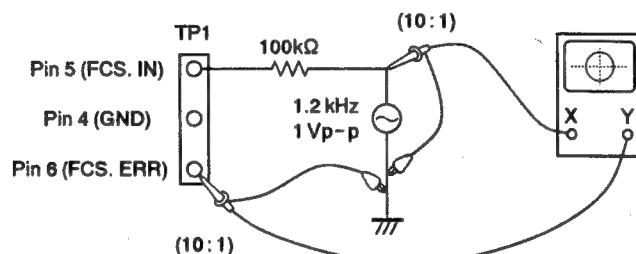
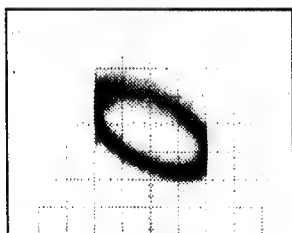
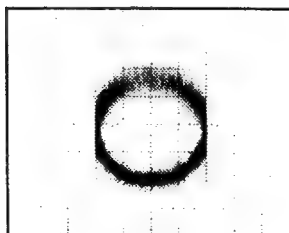


Figure 4

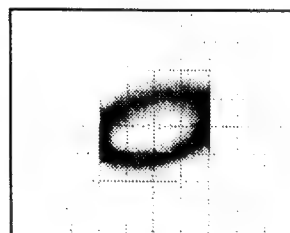
Focus Gain Adjustment



Higher gain



Optimum gain



Lower gain

6. Tracking Servo Loop Gain Adjustment

| | | | |
|--------------------------------------|--|---|-----------------|
| ● Objective | To optimize the tracking servo loop gain. | | |
| ● Symptom when out of adjustment | Playback does not start, during searches the actuator is noisy, or tracks are skipped. | | |
| ● Measurement instrument connections | See Figure 5. | ● Player state | Test mode, play |
| | [Settings] CH1 CH2 50 mV/division 20 mV/division X-Y mode | ● Adjustment location VR151 (TRK. GAN) ● Disc YEDS-7 | |

[Procedure]

1. Set the AF generator output to 1.2 kHz and 2 Vp-p.
2. Press the MANUAL/TRACK SEARCH FWD ►► or REV ◄◄ key to move the pickup to halfway across the disc (R=35mm), then press the PGM (PROGRAM) key, the PLAY/PAUSE ►/|| key twice in that order to close the corresponding servos and put the player into play mode.
3. Adjust VR151 (TRK. GAN) so that the Lissajous waveform is symmetrical about the X axis and the Y axis.

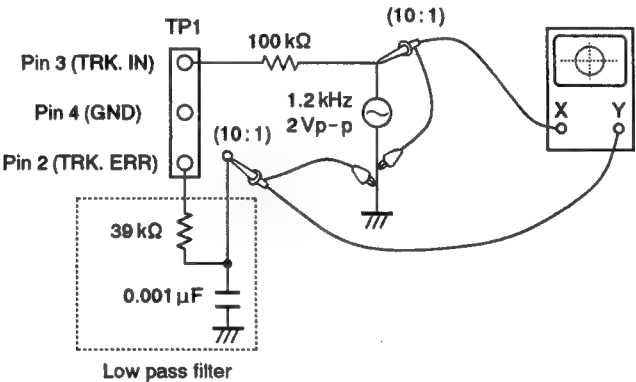
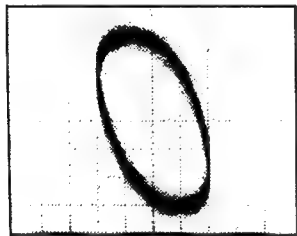


Figure 5

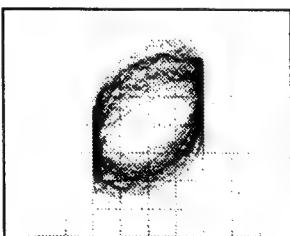
Tracking Gain Adjustment



Higher gain



Optimum gain



Lower gain

1.5 PARTS LIST FOR PACKING AND EXPLODED VIEWS

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "◎" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

1.5.1 PACKING AND EXTERIOR

• PARTS LIST

| Mark | No. | Description | Parts No. | Mark | No. | Description | Parts No. |
|----------|-----|---|--------------|------|-----|---------------|-------------|
| | 1 | FUNCTION PANEL Y | PWN2452 | NSP | 47 | PARALLEL WIRE | D20PYY0615E |
| | 2 | NAME PLATE | AAM1047 | NSP | 48 | VINYL BAG | Z21-010 |
| | 3 | DISPLAY WINDOW | PAM1595 | | | | |
| | 4 | DOOR | PNW2267 | | | | |
| | 5 | DOOR SPRING | PBH1022 | | | | |
| | 6 | POWER KNOB | PAC1788 | | | | |
| | 7 | MODE BUTTON | PAC1706 | | | | |
| | 8 | | | | | | |
| Δ | 9 | SUB BOARD ASSY | PWX1305 | | | | |
| | 10 | CONTROL BUTTON | PAC1787 | | | | |
| | 11 | 22P F · F · C/30V | PDD1114 | | | | |
| | 12 | SCREW | PPZ30P100FMC | | | | |
| | 13 | SCREW | BBZ30P060FCC | | | | |
| Δ | 14 | POWER TRANSFORMER | PTT1126 | | | | |
| | 15 | POWER BOARD ASSY | PWZ2666 | | | | |
| | 16 | SCREW | IBZ30P080FCC | | | | |
| | 17 | SCREW | PDZ30P050FMC | | | | |
| NSP | 18 | MULTI MECHANISM ASSY | PXA1547 | | | | |
| | 19 | CORD CLAMPER | RNH-184 | | | | |
| NSP | 20 | UNDER BASE | PNA1967 | | | | |
| | 21 | FOOT ASSY | PXA1201 | | | | |
| | 22 | SCREW | BBZ30P080FCC | | | | |
| | 23 | CONNECTER BOARD ASSY | PWZ2667 | | | | |
| NSP | 24 | REAR BASE | PNA2116 | | | | |
| | 25 | | | | | | |
| | 26 | CORD WITH CONNECTOR | PDE1107 | | | | |
| Δ | 27 | MOTHER BOARD ASSY | PWM1728 | | | | |
| NSP | 28 | PCB HOLDER | PNW2100 | | | | |
| | 29 | BONNET ASSY | REA1004 | | | | |
| | 30 | | | | | | |
| | 31 | STRAIN RELIEF | CM-22B | | | | |
| Δ | 32 | AC POWER CORD | RDG1003 | | | | |
| | 33 | EARTH LEAD UNIT | XDF-502 | | | | |
| Δ | 34 | LINE VOLTAGE SELECTOR | PSB1002 | | | | |
| | 35 | BINDER | Z09-056 | | | | |
| | 36 | DISPLAY BOARD ASSY1 | PWZ2774 | | | | |
| | 37 | DISPLAY BOARD ASSY2 | PWZ2775 | | | | |
| | 38 | STYROL PROTECTOR F | PHA1224 | | | | |
| | 39 | STYROL PROTECTOR R | PHA1225 | | | | |
| | 40 | HOLDER | PHC1064 | | | | |
| | 41 | PACKING CASE | PHG2032 | | | | |
| | 42 | SHEET | Z23-007 | | | | |
| | 43 | SHEET | Z23-032 | | | | |
| | 44 | OPERATING INSTRUCTIONS (ENGLISH/SPANISH/CHINESE) | PRE1202 | | | | |
| | 45 | MAGAGINE ASSY | PXA1549 | | | | |
| | 46 | CORD WITH PLUG | PDE1065 | | | | |

1.5.2 MULTI MECHANISM ASSEMBLY

• PARTS LIST

| Mark | No. | Description | Part No. | Mark | No. | Description | Part No. |
|------|-----|--|--------------|------|---------|--|--------------|
| | 1 | Motor pulley | PNW1634 | | 49 | Guide bar | PLA1094 |
| | 2 | Gear holder | PNW1929 | | 50 | Disc table | PNW1067 |
| | 3 | PU Frexible cable | PNP1343 | | 51 | Gear 1 | PNW2052 |
| | 4 | Cam gear | PNW1923 | | 52 | Gear 2 | PNW2053 |
| | 5 | Belt | PEB1138 | | 53 | Gear 3 | PNW2054 |
| | 6 | Top guide N | PNW2441 | | 54 | Pinion gear | PNW2055 |
| | 7 | Gear pulley | PNW1918 | | 55 | PWB holder | PNW2057 |
| | 8 | Gear S | PNW1919 | | 56 | Carriage base | PNW2445 |
| | 9 | Gear L | PNW1920 | | 57 | D.C. motor assembly (spindle, with oil) | PEA1235 |
| | 10 | Eject spring | PBH1107 | | 58 | Pickup assembly | PEA1179 |
| | 11 | Switch lever | PNW1927 | | 59 | Disc table assembly | PEA1035 |
| | 12 | Seven bar | PNW1931 | | 60 | Screw | BBZ26P060FMC |
| | 13 | Sub rotary lever | PNW1933 | | 61 | Screw | BPZ20P060FMC |
| | 14 | Sub rotary lever spring | PBH1111 | | 62 | Screw | BPZ26P100FMC |
| | 15 | Rotary lever | PNW1932 | | 63 | Screw | JFZ17P025FZK |
| | 16 | Drive plate | PNW1930 | | 64 | Screw | JFZ20P040FMC |
| | 17 | Motor screw | PBA-112 | | 65 | Washer | WT12D032D025 |
| | 18 | Holder lever spring | PBH1110 | | 66 | | |
| | 19 | Disc holder | PNW1924 | | 67 | Stopper spring | PBH1131 |
| | 20 | Cushion A | PED1001 | | 68 | Stopper | PNW2069 |
| | 21 | Holder lever | PNW1925 | | 69 | D.C. motor assembly (CARRIAGE) | PEA1246 |
| | 22 | Float rubber | PEB1014 | | 70 | Upper chassis | PNB1267 |
| | 23 | Float rubber | PEB1132 | | 71 | Sub chassis | PNW2440 |
| | 24 | Float screw | PBA1073 | | 72 | Connector assembly 4P (Yellow and blue) | PDE1241 |
| | 25 | Release lever | PNW1934 | | 73 | Connector assembly 4P (White and blue) | PDE1240 |
| | 26 | Release spring | PBH1106 | | NSP 101 | Motor | VXM1033 |
| | 27 | Clamper cam | PNW1922 | | NSP 102 | Eject lever | PNB1306 |
| | 28 | Clamper holder | PNW1921 | | 103 | | |
| | 29 | Clamper spring | PBH1109 | | NSP 104 | Servo mechanism assembly M | PXA1543 |
| | 30 | Clamper | PNW1857 | | NSP 105 | Loading board assembly | PWZ2038 |
| | 31 | Lock lever | PNW1917 | | 106 | | |
| | 32 | Lock spring | PBH1108 | | 107 | | |
| | 33 | Stair NL | PNW2443 | | NSP 108 | Main chassis | PNW2074 |
| | 34 | Stair NR | PNW2444 | | NSP 109 | Select board assembly | PWZ2533 |
| | 35 | Synchronize lever | PNW1926 | | NSP 110 | Motor board assembly | PWZ2040 |
| | 36 | Motor assembly (LOADING, DISC SELECT) | PEA1130 | | NSP 111 | Mechanism board assembly | PWX1192 |
| | 37 | Screw | PMZ26P040FMC | | NSP 112 | Earth lead unit | PDF1074 |
| | 38 | Screw | PPZ30P080FMC | | NSP 113 | Clamp magnet | PMF1014 |
| | 39 | Screw | BBZ30P060FMC | | NSP 114 | Gear stopper | PNB1303 |
| | 40 | Washer | WT26D047D025 | | NSP 115 | Yoke M | PNB1312 |
| | 41 | Washer | WA31D054D025 | | NSP 116 | AV angle | PNB1405 |
| | 42 | E ring | Z39-010 | | NSP 117 | Carriage DC motor / 0.3W | PXM1027 |
| | 43 | Screw | IPZ30P080FMC | | | | |
| | 44 | Rubber spacer | PEB1238 | | | | |
| | 45 | Rubber spacer | PEB1179 | | | | |
| | 46 | Silent ring | PBK1093 | | | | |
| | 47 | Washer | WA62D130D025 | | | | |
| | 48 | Earth spring | PBH1132 | | | | |

1.6 PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "●" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

| | | | | | | | |
|--------------|---------------|------------------|---------------|-----|-------|---------|--|
| 560 Ω | \rightarrow | 56 $\times 10^1$ | \rightarrow | 561 | | RD1/8PM | $\boxed{5}\boxed{6}\boxed{1}\boxed{J}$ |
| 47k Ω | \rightarrow | 47 $\times 10^3$ | \rightarrow | 473 | | RD1/4PS | $\boxed{4}\boxed{7}\boxed{3}\boxed{J}$ |
| 0.5 Ω | \rightarrow | 0R5 | | | | RN2H | $\boxed{0}\boxed{R}\boxed{5}\boxed{K}$ |
| 1 Ω | \rightarrow | 010 | | | | RSIP | $\boxed{0}\boxed{1}\boxed{0}\boxed{K}$ |

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

| | | | | | | | |
|----------------|---------------|-------------------|---------------|------|-------|---------|---|
| 5.62k Ω | \rightarrow | 562 $\times 10^1$ | \rightarrow | 5621 | | RN1/4PC | $\boxed{5}\boxed{6}\boxed{2}\boxed{1}\boxed{F}$ |
|----------------|---------------|-------------------|---------------|------|-------|---------|---|

| Mark | No. | Description | Parts No. | Mark | No. | Description | Parts No. |
|---------------------------|-----|-----------------------------|--------------|----------------------------|-----|--|--|
| LIST OF ASSEMBLIES | | | | | | | |
| Δ | | MOTHER BOARD ASSY | PWM1728 | | | C157,C164,C167,C169,C202,C203, C205,C206,C212,C308,C354,C375 C158,C159,C161,C163,C301,C304 C306,C441,C442 C155 | CKSQYB103K50 CKSQYB104K25 CKSQYB152K50 CKSQYB182K50 |
| Δ | | SUB BOARD ASSY | PWX1305 | | | C170 | CKSQYB332K50 |
| | | └─ DISPLAY BOARD ASSY1 | PWZ2774 | | | C156,C168 | CKSQYB333K25 |
| | | └─ DISPLAY BOARD ASSY2 | PWZ2775 | | | C171,C172 | CKSQYB472K50 |
| Δ | | SUB BOARD ASSY | PWX1306 | | | C307 | CKSQYB473K25 |
| | | └─ POWER BOARD ASSY | PWZ2666 | | | C353,C356,C361,C41,C42 | CKSQYF103Z50 |
| | | └─ CONNECTOR BOARD ASSY | PWZ2667 | | | | |
| NSP | | MECHANISM BOARD ASSY | PWX1279 | | | C420,C43,C44 | CKSQYF103Z50 |
| NSP | | └─ LOADING BOARD ASSY | PWZ2038 | | | C410,C411,C414—C416,C418,C419, C422,C423,C431,C432 | CKSQYF104Z25 |
| NSP | | └─ MOTOR BOARD ASSY | PWZ2040 | | | C421,C424,C426 | CKSQYF473Z25 |
| NSP | | └─ SELECT BOARD ASSY | PWZ2533 | | | | |
| NSP | | MECHANISM BOARD ASSY | PWX1192 | | | | |
| | | | | RESISTORS | | | |
| | | | | | | VR151,VR152 (22 Ω /0.1W) | RCP1046 |
| | | | | | | Other Resistors | RS1/10S□□□J |
| MOTHER BOARD ASSY | | | | OTHERS | | | |
| SEMICONDUCTORS | | | | | | | |
| | | IC151 | CXA1372Q | | | CN131 | FPC Connector (12P) |
| | | IC301 | CXD2500AQ | | | CN203 | AMP Connector (4P) |
| Δ | | IC201,IC202 | LA6520 | | | CN204 | 6P Jumper connector (2MMP) |
| | | IC405 | NJM4565D—D | | | CN383 | 7P Jumper connector (2MMP) |
| | | IC351 | PD4439A | | | CN11 | 8P Jumper connector (2MMP) |
| | | | | | | | 52147—0810 |
| | | IC401 | TC9237BF | | | CN201 | 6P Top post |
| | | Q361,Q381,Q382 | 2SC1740S | | | CN351 | FFC Connector (22P) |
| | | Q403,Q404 | 2SD2144S | | | S351 | Tact switch |
| | | Q406 | DTA124ES | | | X401 | Crystal resonator |
| | | Q405 | DTC124ES | | | | B6P—SHF HLEM22S PSG1006 PSS1008 VEF1008 |
| | | D381—D383 | 1SS133X | | | CN202 | AMP Connector (4P) |
| | | | | | | X351 | Ceramic resonator |
| | | | | | | | VKN1051 VSS1014 |
| CAPACITORS | | | | DISPLAY BOARD ASSY1 | | | |
| | | C403,C404 | CCSQCH180J50 | | | | |
| | | C435—C438 | CCSQCH390J50 | | | | |
| | | C429,C430 | CCSQCH560J50 | | | | |
| | | C433,C434 | CEAS220M25 | | | | |
| | | C216,C217,C302,C31—C34,C351 | CEAS330M16 | | | | |
| | | C160,C162 | CEAS4R7M50 | | | | |
| | | C309 | CEASR47M50 | | | | |
| | | | | SEMICONDUCTORS | | | |
| | | | | | | D701—D706 | 1SS254 |
| | | | | SWITCHES AND RELAYS | | | |
| | | | | | | S701,S703—S707,S710—S713,S716 | PSG1006 |

| Mark No. | Description | Parts No. | Mark No. | Description | Parts No. |
|------------------------------------|----------------------------|-------------|-----------------------------|--------------|-----------|
| OTHERS | | | MECHANISM BOARD ASSY | | |
| CN701 | FFC Connector | HLEM22R | SWITCHES | S610 | DSG1016 |
| V701 | FL Tube | PEL1076 | | | |
| DISPLAY BOARD ASSY2 | | | OTHERS | | |
| SWITCHES AND RELAYS | | | CN610 | Connector 4P | VKN1061 |
| S702,S708,S709,S714,S715,S717,S718 | | | | | |
| S751 | | | | | |
| POWER BOARD ASSY | | | | | |
| SEMICONDUCTORS | | | | | |
| △ IC20 | | M5298P | | | |
| Q62 | | 2SC1740S | | | |
| △ D11-D14,D52 | | 11ES2 | | | |
| D54 | | MTZJ18B/C | | | |
| CAPACITORS | | | | | |
| C60 | | CEAS010M50 | | | |
| C28 | | CEAS101M10 | | | |
| C52 | | CEAS101M35 | | | |
| C27 | | CEAS102M10 | | | |
| C26 | | CEAS222M16 | | | |
| C25 | | CEAS472M16 | | | |
| C11-C16 | | CKCYF103Z50 | | | |
| RESISTORS | | | | | |
| | Other Resistors | RD1/6PM□□□J | | | |
| OTHERS | | | | | |
| CN12 | 4P Jumper connector (2MMP) | 52147-0410 | | | |
| | Heat sink | PNB1233 | | | |
| | Wrapping terminal | RKC-061 | | | |
| | PCB Binder | VEF1008 | | | |
| CONNECTOR BOARD ASSY | | | | | |
| OTHERS | | | | | |
| CN382 | 9P Jumper connector | KPE9 | | | |
| JA401 | 2P Pin jack | PKB1009 | | | |
| LOADING BOARD ASSY | | | | | |
| SWITCHES AND RELAYS | | | | | |
| S601,S602 | | | DSG1016 | | |
| OTHERS | | | | | |
| CN601 | AMP Connector (4P) | 4-173979-4 | | | |
| MOTOR BOARD ASSY | | | | | |
| OTHERS | | | | | |
| CN602 | 6P Jumper connector (2MMP) | 52151-0610 | | | |
| SELECT BOARD ASSY | | | | | |
| SWITCHES AND RELAYS | | | | | |
| S604-S606 | | | DSG1016 | | |
| S603 | | | PSG1010 | | |

Service Manual

ORDER NO.
RRZ1073

The chapter 1 of this Service Manual will not be reprinted. On your additional orders, we may supply only the chapter 2. For the chapter 1, please make copies and attach to the chapter 2 at your side if necessary.

MULTI - PLAY COMPACT DISC PLAYER

PD-J325M

CHAPTER 2

CONTENTS

CHAPTER 2

| | |
|------------------------------------|------|
| 2.1 BLOCK DIAGRAM | 2-2 |
| 2.2 PACKING AND EXPLODED VIEWS ... | 2-3 |
| 2.3 PCB CONNECTION DIAGRAM | 2-7 |
| 2.4 SCHEMATIC DIAGRAM | 2-13 |

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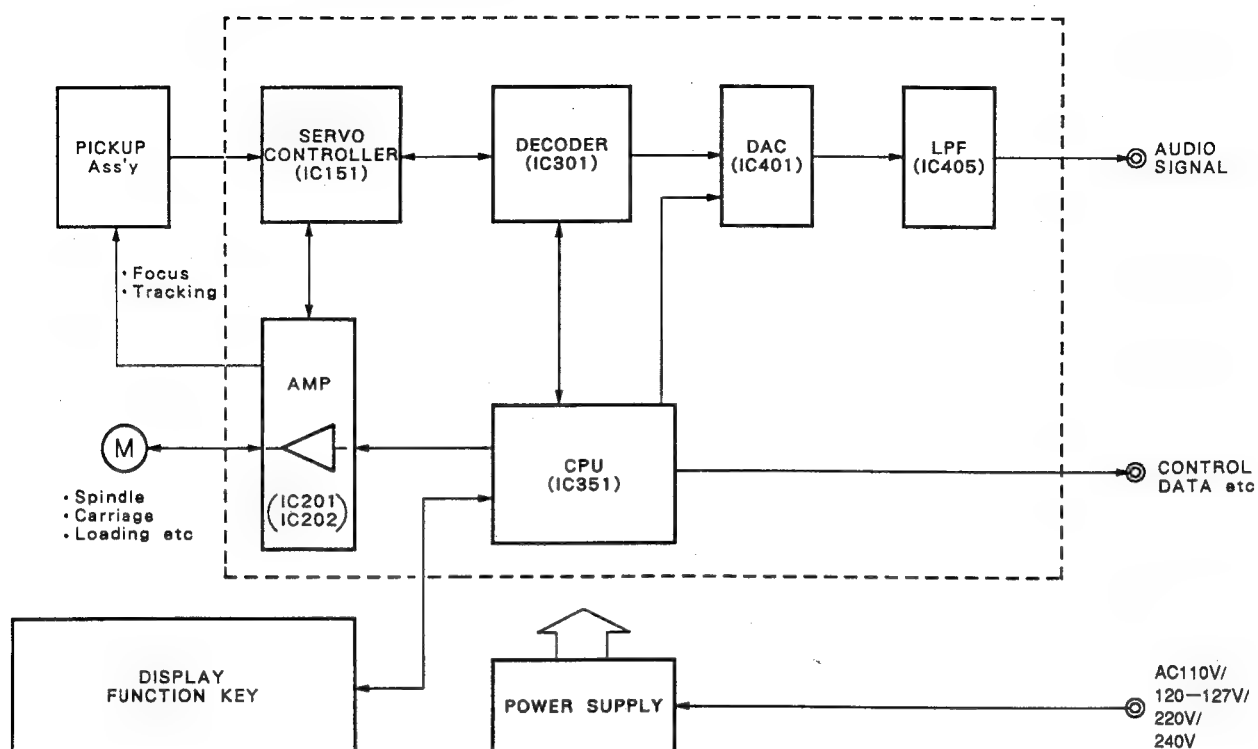
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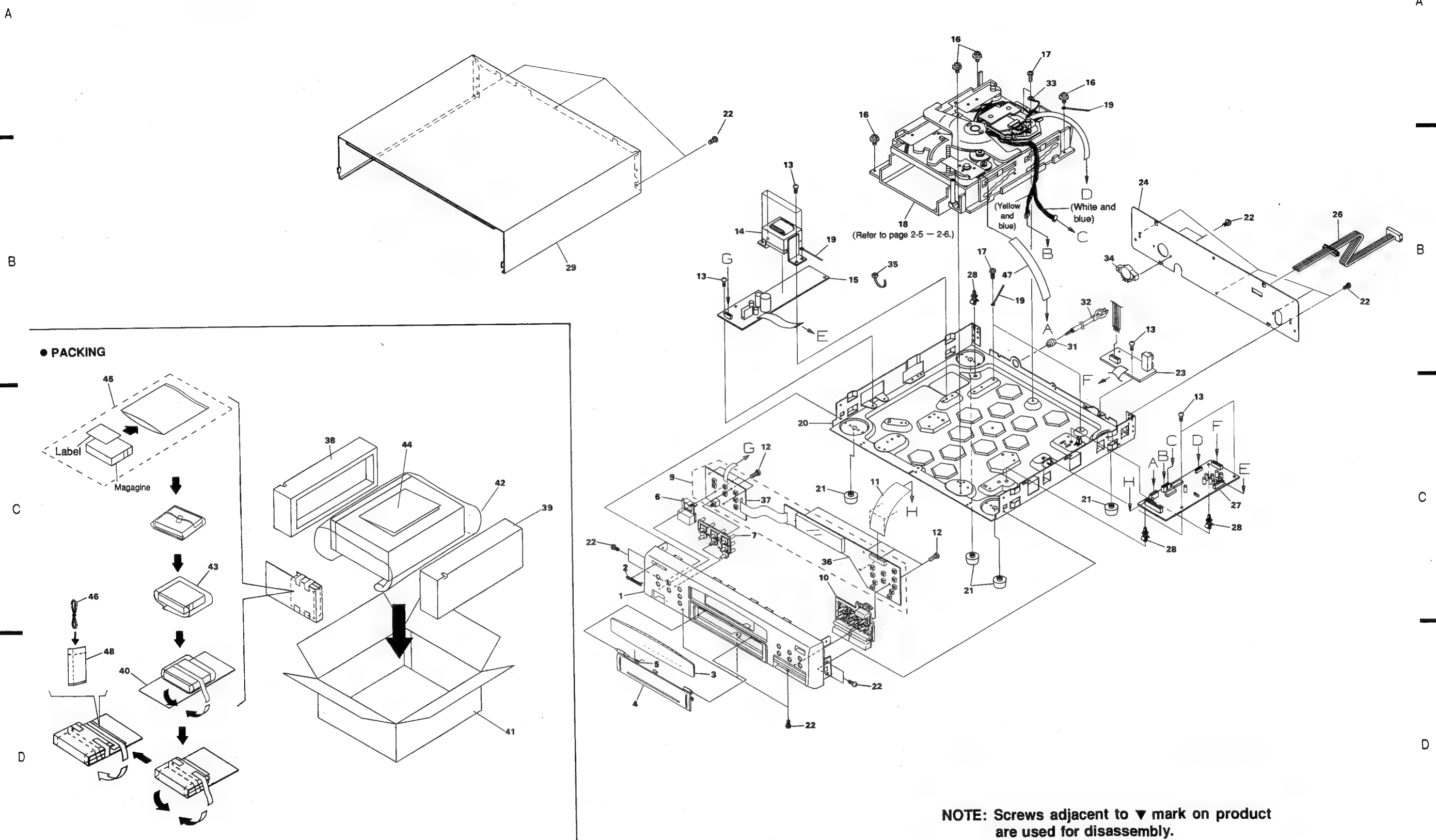
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2.1 BLOCK DIAGRAM

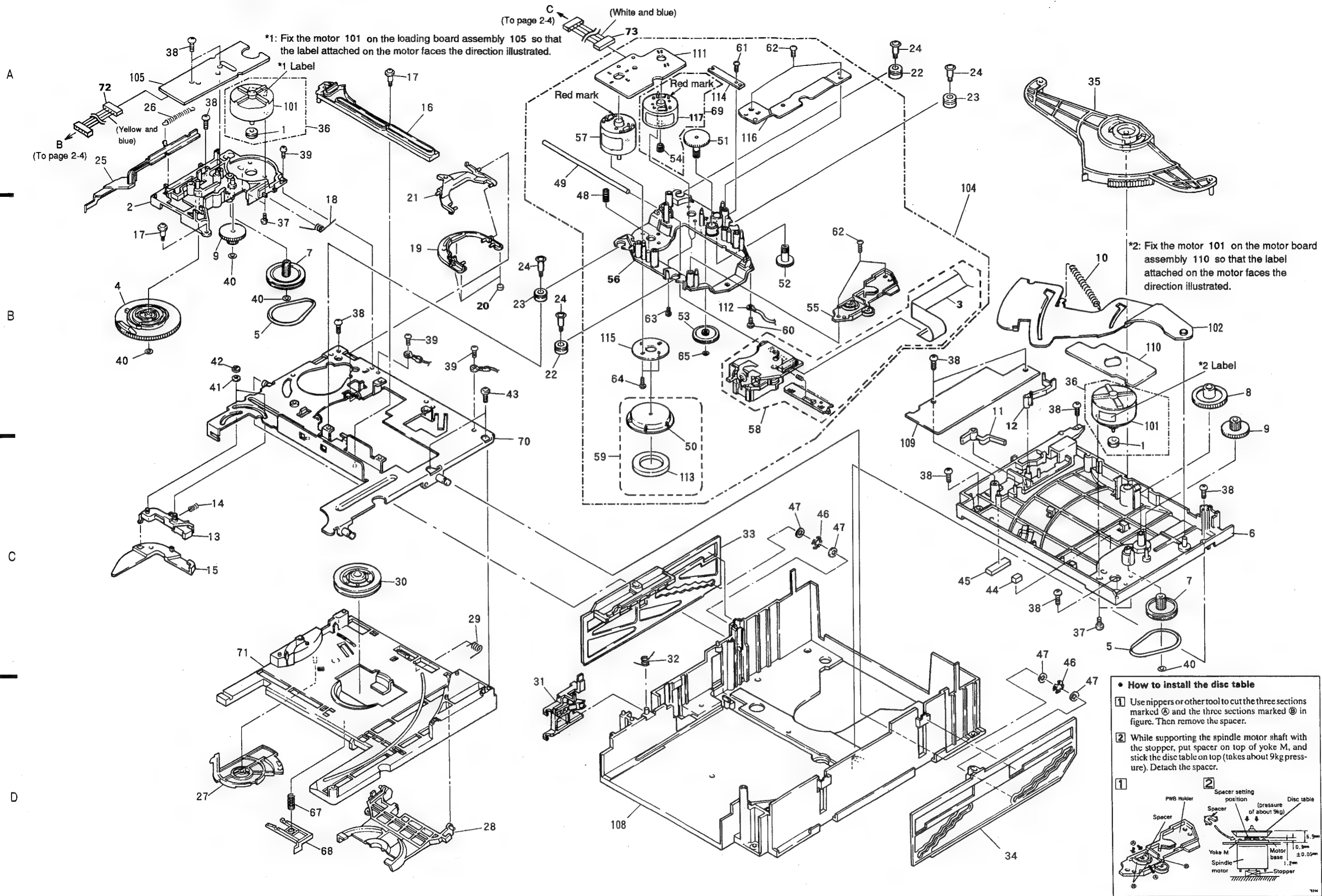


2.2 PACKING AND EXPLODED VIEWS

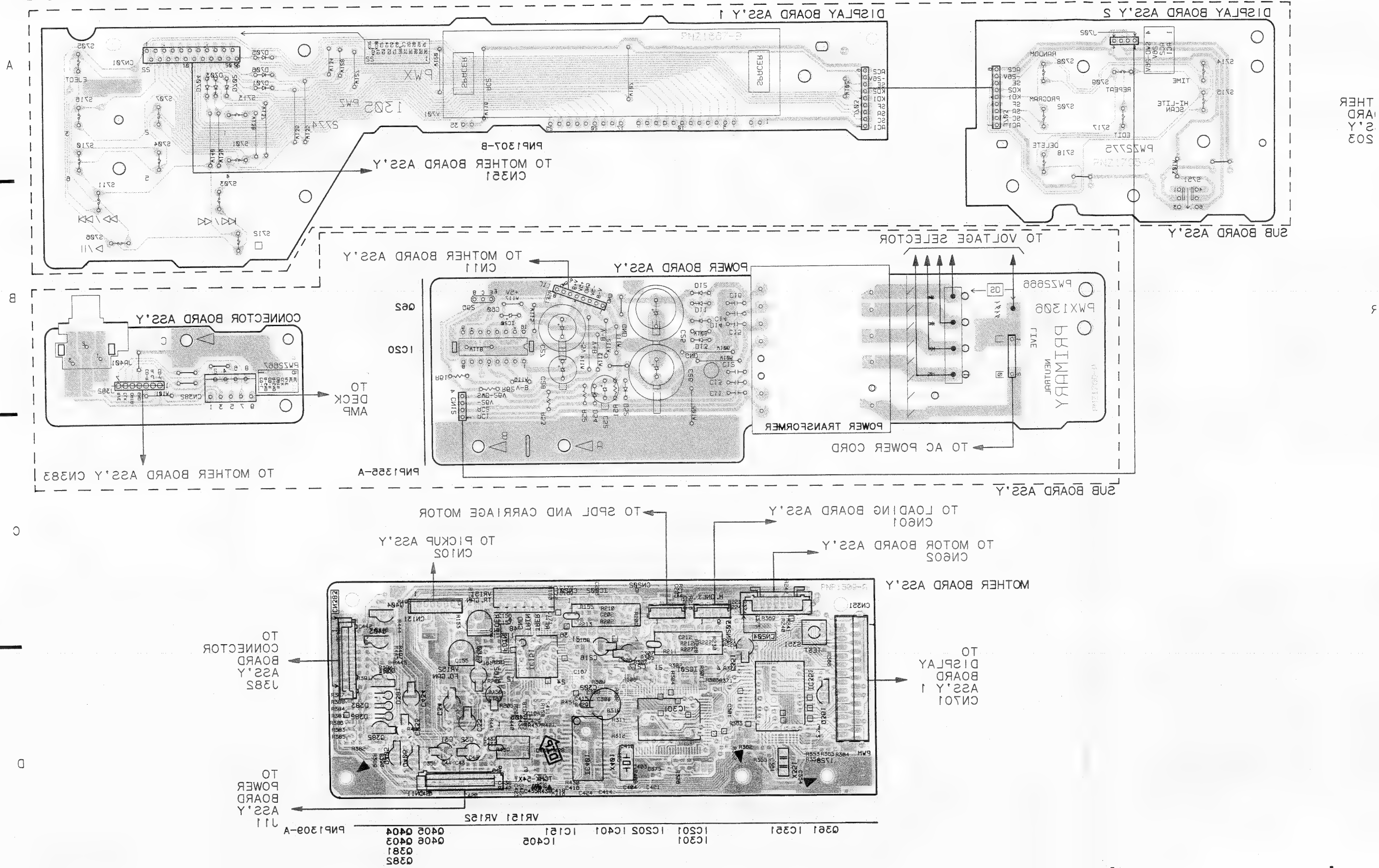
2.2.1 PACKING AND EXTERIOR



2.2.2 MULTI MECHANISM ASSEMBLY

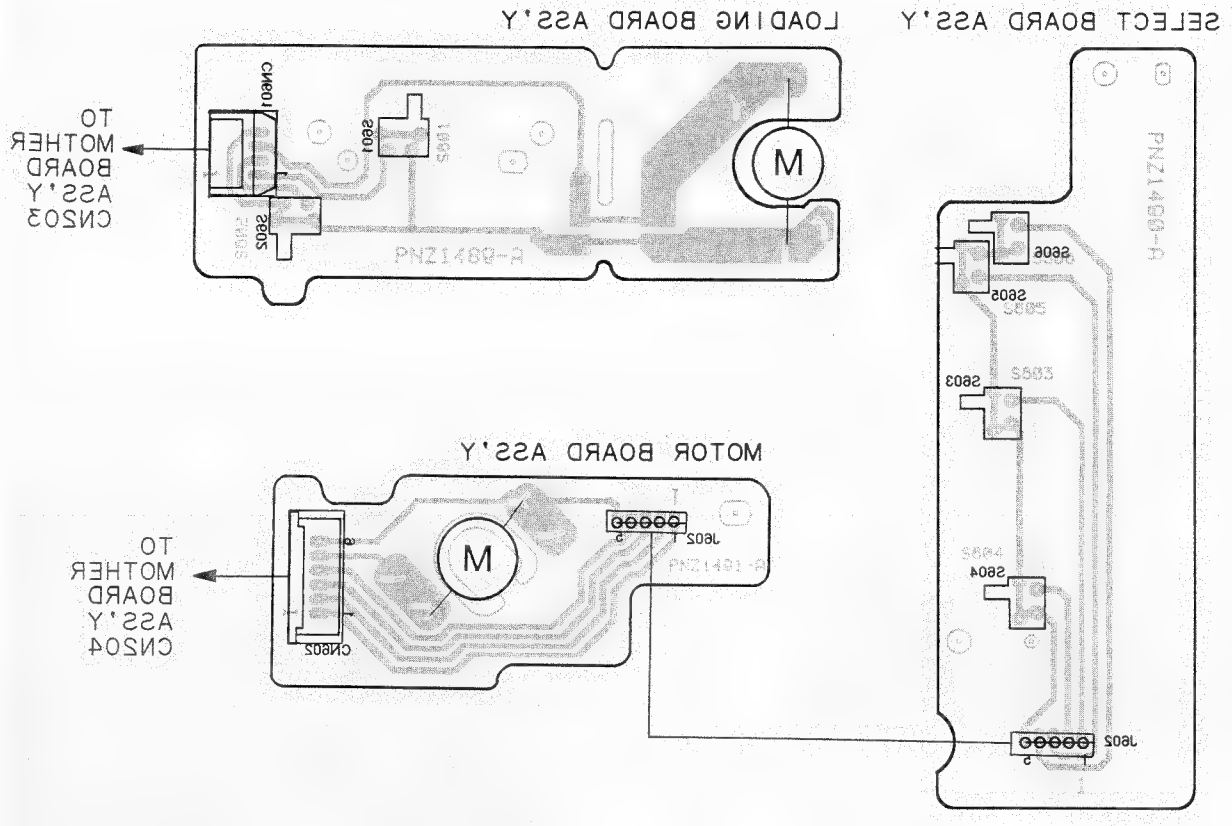
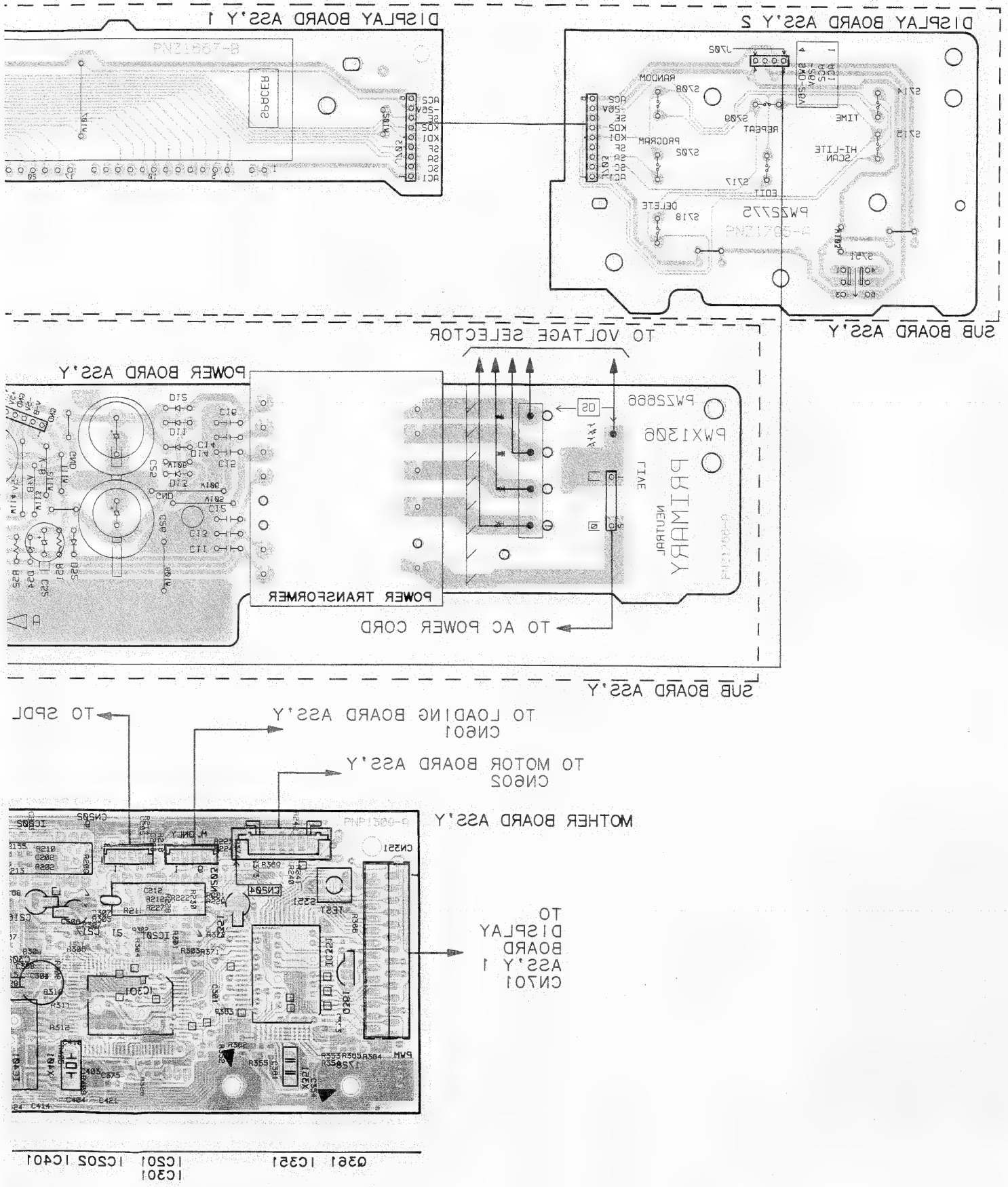


2.3 PCB CONNECTION DIAGRAM



THURSDAY
MAY 20 1964

- This diagram is viewed from the gray colored foil side.
- This PCB is double sided.



A
B
C
D

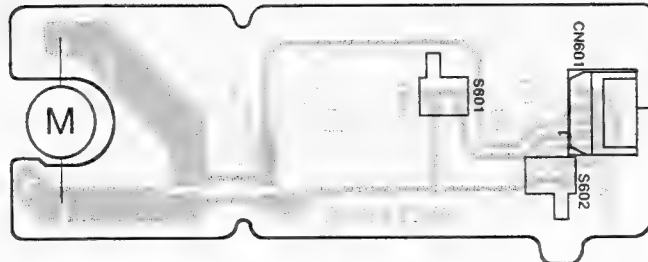
- This diagram is viewed from the pink colored foil side.
- This PCB is double sided.

A

SELECT BOARD ASS'Y



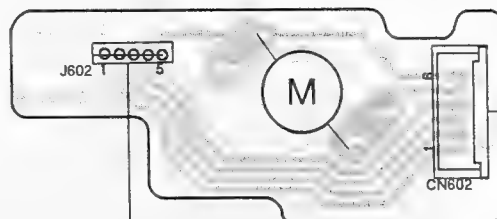
LOADING BOARD ASS'Y



TO MOTHER BOARD ASS'Y CN203

B

MOTOR BOARD ASS'Y



TO MOTHER BOARD ASS'Y CN204

NOTE FOR PCB DIAGRAMS:

1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

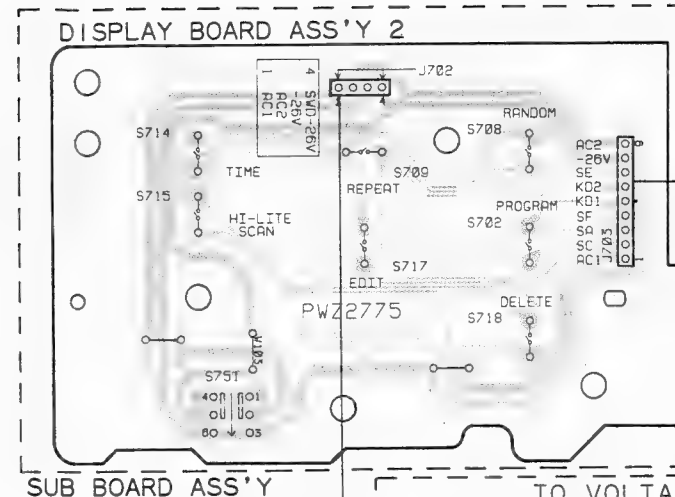
C

| Symbol in PCB Diagrams | Symbol in Schematic Diagrams | Part Name |
|------------------------|------------------------------|--------------------------|
| | | Transistor |
| | | Transistor with resistor |
| | | Field effect transistor |
| | | Resistor array |
| | | 3-terminal regulator |

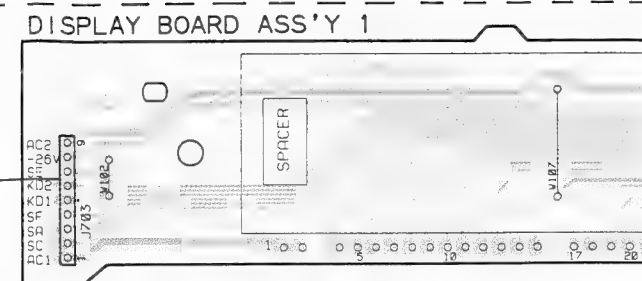
D

| P.C.B. pattern diagram indication | Corresponding part symbol | Part name | P.C.B. pattern diagram indication | Corresponding part symbol | Part name |
|-----------------------------------|---------------------------|-------------|-----------------------------------|---------------------------|--|
| | | Transistor | | | Ceramic capacitor |
| | | FET | | | Mylar capacitor |
| | | Diode | | | Electrolytic capacitor (Non polarized) |
| | | Zener diode | | | Electrolytic capacitor (Noiseless) |
| | | LED | | | Electrolytic capacitor (Polarized) |
| | | Varactor | | | Power capacitor |
| | | Tact switch | | | Semi-fixed resistor |
| | | Inductor | | | Resistor array |
| | | Coil | | | Resistor |
| | | Transformer | | | Resonator |
| | | Filter | | | Thermistor |

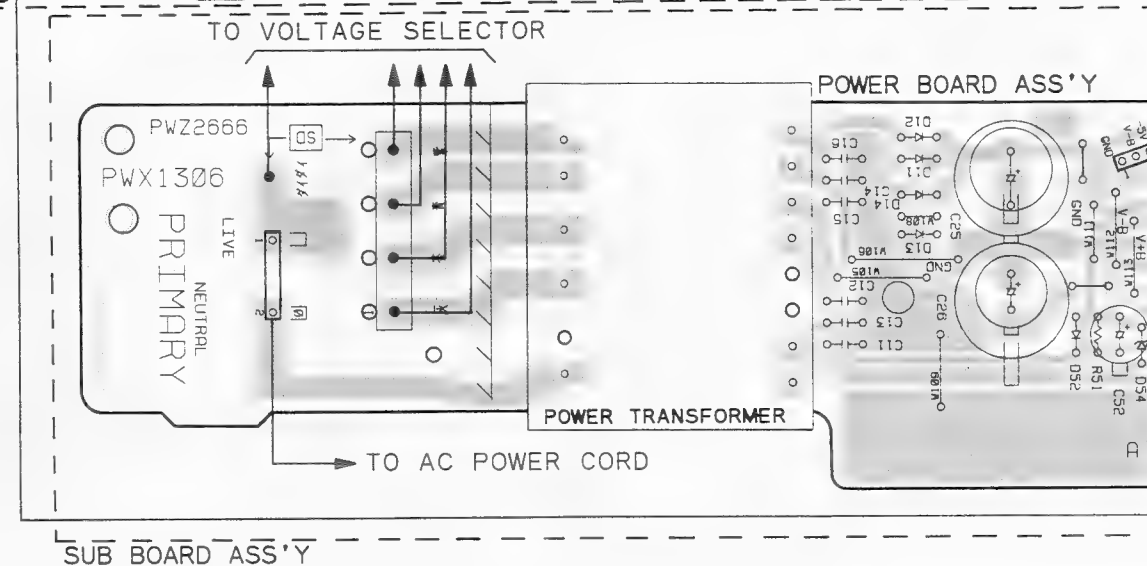
1. This P.C.B. connection diagram is viewed from the parts mounted side.
2. The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
3. The capacitor terminal marked with shows negative terminal.
4. The diode marked with O shows cathode side.
5. The transistor terminal marked with shows emitter.



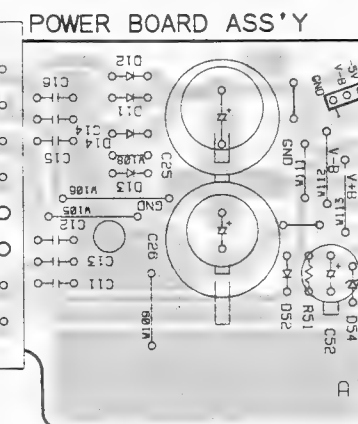
SUB BOARD ASS'Y



DISPLAY BOARD ASS'Y 1



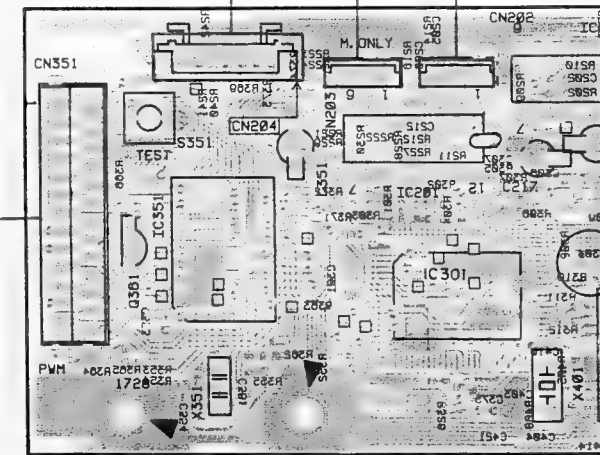
SUB BOARD ASS'Y



POWER BOARD ASS'Y

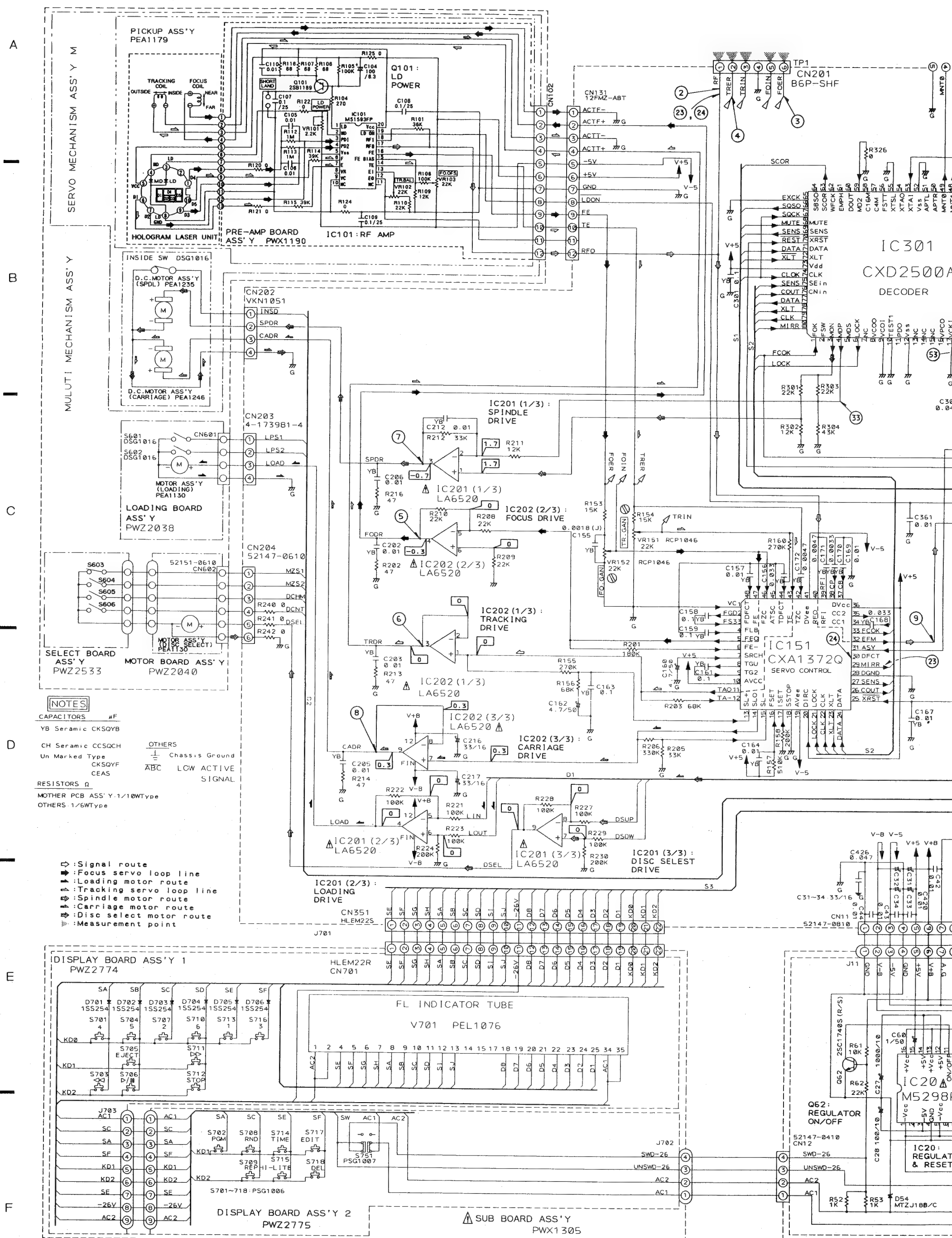
TO LOADING BOARD ASS'Y CN601
TO MOTOR BOARD ASS'Y CN602
TO DISPLAY BOARD ASS'Y 1 CN701

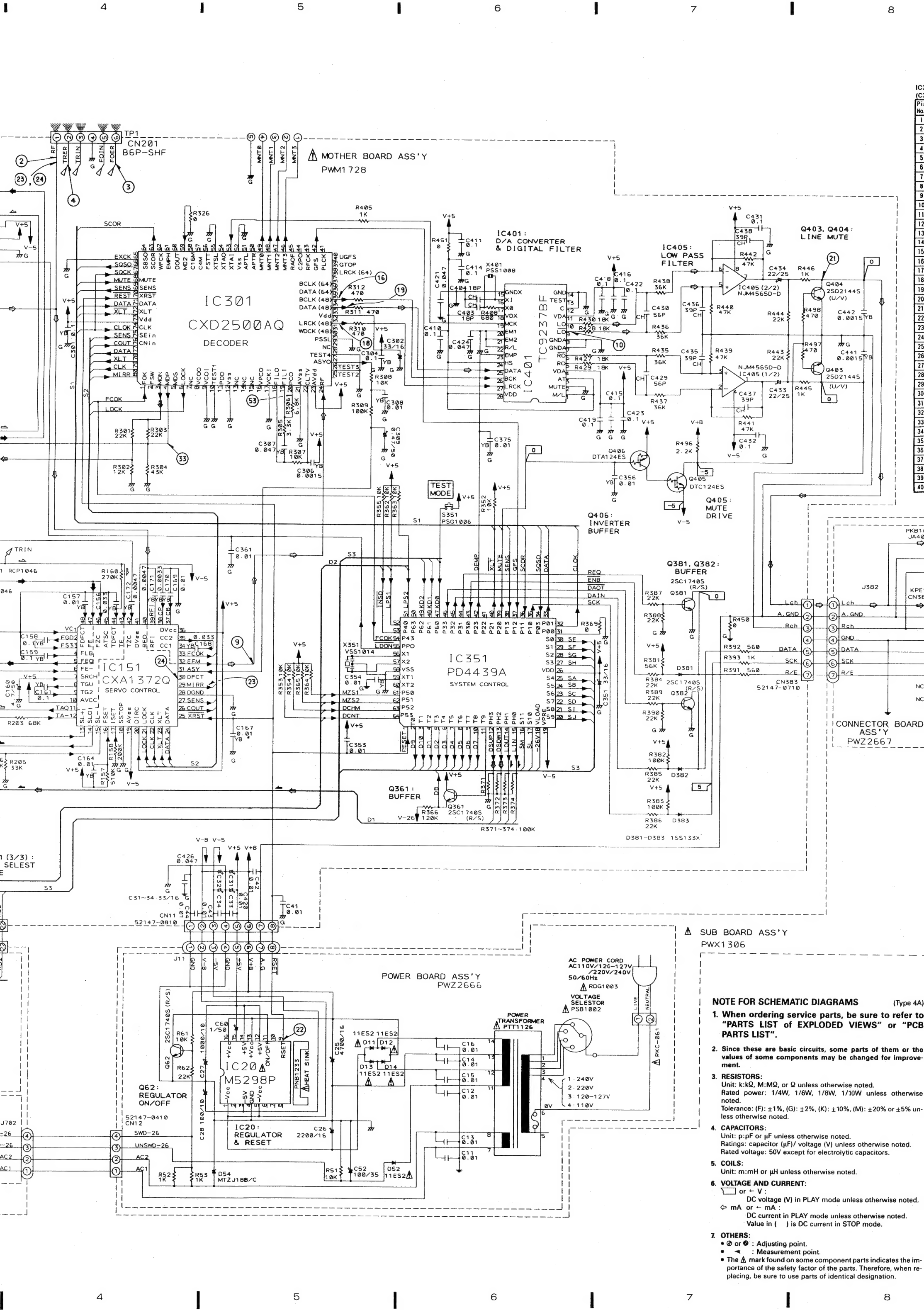
MOTHER BOARD ASS'Y

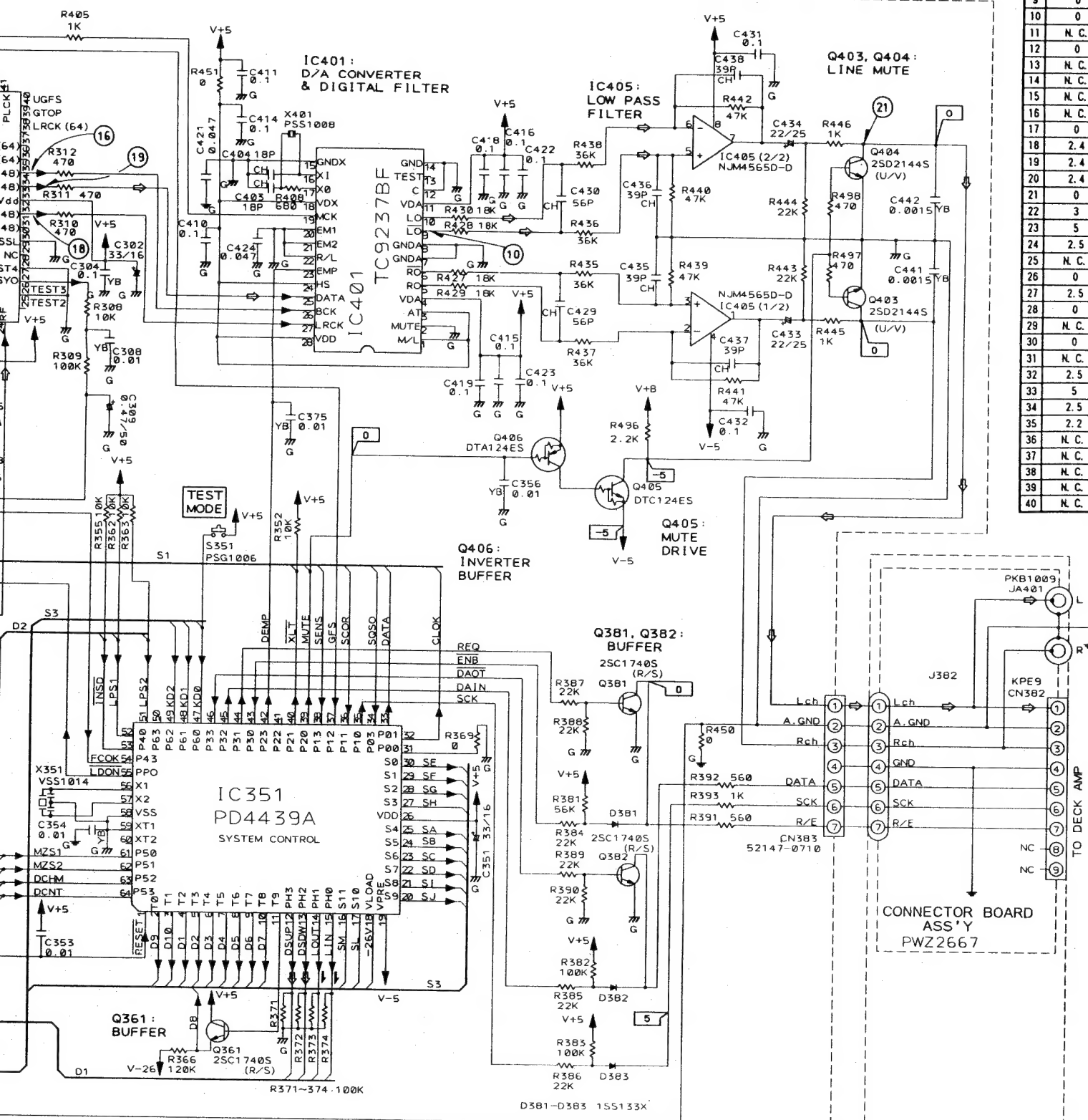


Q361 IC351 IC201 IC301 IC202 IC401

2.4 SCHEMATIC DIAGRAM





MOTHER BOARD ASS'Y
PWM1728IC301
(CXD2500AO)

| Pin No. | Voltage [V] | Pin No. | Voltage [V] |
|---------|-------------|---------|-------------|
| 1 | 5 | 41 | N.C. |
| 2 | N.C. | 42 | 5 |
| 3 | 5 | 43 | N.C. |
| 4 | 2.6 | 44 | N.C. |
| 5 | N.C. | 45 | N.C. |
| 6 | 5 | 46 | 4.4 |
| 7 | N.C. | 47 | 0 |
| 8 | N.C. | 48 | 0 |
| 9 | 0 | 49 | 0 to 0.3 |
| 10 | 0 | 50 | N.C. |
| 11 | N.C. | 51 | N.C. |
| 12 | 0 | 52 | 0 |
| 13 | N.C. | 53 | 2.5 |
| 14 | N.C. | 54 | N.C. |
| 15 | N.C. | 55 | 0 |
| 16 | N.C. | 56 | N.C. |
| 17 | 0 | 57 | N.C. |
| 18 | 2.4 | 58 | N.C. |
| 19 | 2.4 | 59 | 0 |
| 20 | 2.4 | 60 | N.C. |
| 21 | 0 | 61 | N.C. |
| 22 | 3 | 62 | N.C. |
| 23 | 5 | 63 | 0 |
| 24 | 2.5 | 64 | N.C. |
| 25 | N.C. | 65 | 0 |
| 26 | 0 | 66 | 3.3 to 4.6 |
| 27 | 2.5 | 67 | 5 |
| 28 | 0 | 68 | 0 |
| 29 | N.C. | 69 | 2.1 to 3 |
| 30 | 0 | 70 | 5 |
| 31 | N.C. | 71 | 5 |
| 32 | 2.5 | 72 | 5 |
| 33 | 5 | 73 | 5 |
| 34 | 2.5 | 74 | 5 |
| 35 | 2.2 | 75 | 5 |
| 36 | N.C. | 76 | 0 |
| 37 | N.C. | 77 | 5 |
| 38 | N.C. | 78 | 5 |
| 39 | N.C. | 79 | 5 |
| 40 | N.C. | 80 | 0 |

IC351
(PD4439A)

| Pin No. | Voltage [V] | Pin No. | Voltage [V] |
|---------|-------------|---------|-------------|
| 1 | 5 | 33 | 5 |
| 2 | N.C. | 34 | 4 |
| 3 | N.C. | 35 | 5 |
| 4 | -25 | 36 | 0 |
| 5 | -25 | 37 | 5 |
| 6 | -25 | 38 | 2.4 |
| 7 | -25 | 39 | 0 |
| 8 | -25 | 40 | 5 |
| 9 | -25 | 41 | N.C. |
| 10 | -25 | 42 | 0 |
| 11 | -25 | 43 | 0.5 |
| 12 | 0 | 44 | 5 |
| 13 | 0 | 45 | 5 |
| 14 | 0 | 46 | 0 |
| 15 | 0 | 47 | 0 |
| 16 | N.C. | 48 | 0 |
| 17 | N.C. | 49 | 0 |
| 18 | -28 | 50 | N.C. |
| 19 | -5 | 51 | 0 |
| 20 | -7.8 | 52 | 0 |
| 21 | -16.3 | 53 | 5 |
| 22 | -11 to -14 | 54 | 5 |
| 23 | -9 to -12 | 55 | 0 |
| 24 | -6 to -9 | 56 | 2.4 |
| 25 | -11 to -15 | 57 | 2.4 |
| 26 | 5 | 58 | 0 |
| 27 | -18.7 | 59 | 0 |
| 28 | -18.7 | 60 | N.C. |
| 29 | -15 to -18 | 61 | 0 |
| 30 | -9 to -11 | 62 | 0 |
| 31 | 0 | 63 | 5 |
| 32 | 5 | 64 | 0 |

IC151
(CXA1372Q)

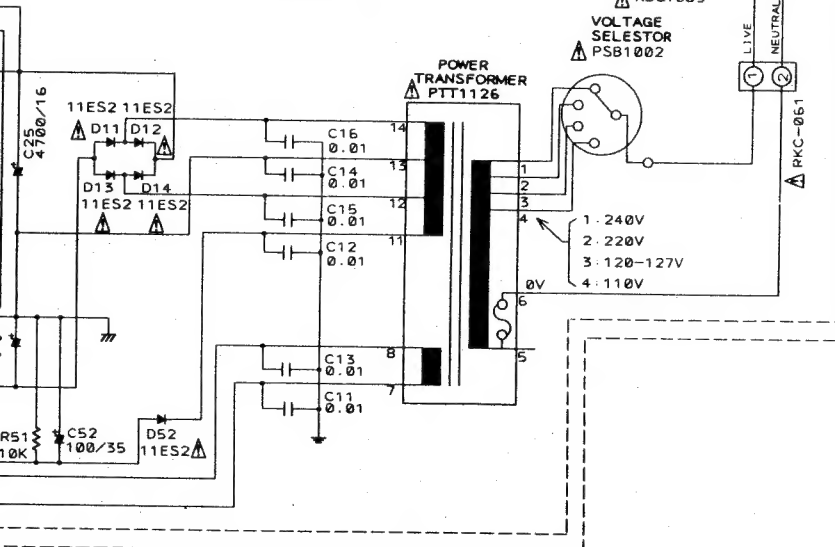
| Pin No. | Voltage [V] | Pin No. | Voltage [V] |
|---------|-------------|---------|-------------|
| 1 | 0 | 25 | 5 |
| 2 | 0 | 26 | 0 |
| 3 | 0 | 27 | 5 |
| 4 | 0 | 28 | 0 |
| 5 | 0.3 | 29 | 0 |
| 6 | 0 | 30 | N.C. |
| 7 | 0.3 | 31 | 2.5 |
| 8 | 0 | 32 | 2.5 |
| 9 | 0 | 33 | 5 |
| 10 | 5 | 34 | -1.7 |
| 11 | 0 | 35 | -1.9 |
| 12 | 0 | 36 | 5 |
| 13 | 0 | 37 | 0.9 |
| 14 | 0.2 to 0.8 | 38 | 1.9 |
| 15 | 0 | 39 | 0 |
| 16 | -4 | 40 | 0.9 |
| 17 | 1.2 | 41 | -5 |
| 18 | 0 | 42 | 0 |
| 19 | -5 | 43 | 0 |
| 20 | 5 | 44 | 0 |
| 21 | 5 | 45 | 0 |
| 22 | 5 | 46 | 0 |
| 23 | 5 | 47 | 0 |
| 24 | 5 | 48 | 0 |

IC401
(TC9237BF)

| Pin No. | Voltage [V] | Pin No. | Voltage [V] |
|---------|-------------|---------|-------------|
| 1 | 5 | 15 | 0 |
| 2 | 0 | 16 | 2.4 |
| 3 | 5 | 17 | 2.7 |
| 4 | 5 | 18 | 5 |
| 5 | 2.7 | 19 | 2.6 |
| 6 | 2.4 | 20 | 0 |
| 7 | 0 | 21 | 0 |
| 8 | 0 | 22 | 0 |
| 9 | 2.4 | 23 | 0 |
| 10 | 2.8 | 24 | 5 |
| 11 | 5 | 25 | 2.5 |
| 12 | 0 | 26 | 2.4 |
| 13 | N.C. | 27 | 2.5 |
| 14 | 0 | 28 | 5 |

IC20
(M5298P)

| Pin No. | Voltage [V] | Pin No. | Voltage [V] |
|---------|-------------|---------|-------------|
| 1 | -10 | 9 | 5 |
| 2 | N.C. | 10 | N.C. |
| 3 | -5 | 11 | 0.6 |
| 4 | 0 | 12 | 5 |
| 5 | -10 | 13 | 9.3 |
| 6 | -8.3 | 14 | 5 |
| 7 | N.C. | 15 | 1.2 |
| 8 | N.C. | 16 | 9.3 |

POWER BOARD ASS'Y
PWZ2666SUB BOARD ASS'Y
PWX1306

NOTE FOR SCHEMATIC DIAGRAMS (Type 4A)

1. When ordering service parts, be sure to refer to "PARTS LIST of EXPLODED VIEWS" or "PCB PARTS LIST".

2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.

3. RESISTORS:
Unit: k: kΩ, M: MΩ, or Ω unless otherwise noted.
Rated power: 1/4W, 1/8W, 1/10W unless otherwise noted.
Tolerance: (F): ±1%, (G): ±2%, (K): ±10%, (M): ±20% or ±5% unless otherwise noted.

4. CAPACITORS:
Unit: p: pF or μF unless otherwise noted.
Ratings: capacitor (μF)/ voltage (V) unless otherwise noted.
Rated voltage: 50V except for electrolytic capacitors.

5. COILS:
Unit: m: mH or μH unless otherwise noted.

6. VOLTAGE AND CURRENT:
□ or - V :
DC voltage (V) in PLAY mode unless otherwise noted.
mA or - mA :
DC current in PLAY mode unless otherwise noted.
Value in () is DC current in STOP mode.

7. OTHERS:
• ○ or ● : Adjusting point.
• ▲ : Measurement point.
• The ▲ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

8. SCH-□ ON THE SCHEMATIC DIAGRAM:
• SCH-□ indicates the drawing number of the schematic diagram. (SCH stands for schematic diagram.)

9. SWITCHES (Underline indicates switch position):
MOTHER BOARD ASSY
S351 : TEST MODE

DISPLAY BOARD ASSY1

S701 : 4
S703 : ◀ ◀
S704 : 5
S705 : ▲
S706 : ▶ / ||
S707 : 2
S710 : 6
S711 : ▶ ▶ ▶
S712 : ■
S713 : 1
S716 : 3

DISPLAY BOARD ASSY2

S702 : PROGRAM
S708 : RANDOM
S709 : REPEAT
S714 : TIME
S715 : HI-LITE SCAN
S717 : EDIT
S718 : DELETE
S751 : STANDBY/ON

